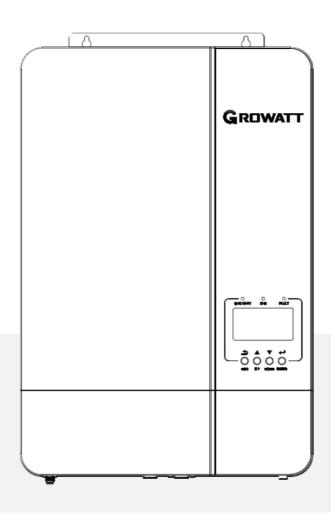
# **User Manual**



Off Grid Solar Inverter SPF 3500 ES SPF 5000 ES



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## **Information on this Manual**

## **Validity**

This manual is valid for the following devices:

- SPF 3500 ES
- SPF 5000 ES

## **Scope**

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations.

## **Target Group**

This document is intended for qualified persons and end users. Tasks that do not require any particular qualification can also be performed by end users. Qualified persons must have the following skills:

- Knowledge of how an inverter works and is operated
- Training in how to deal with the dangers and risks associated with installing and using electrical devices and installations
- Training in the installation and commissioning of electrical devices and installations
- Knowledge of the applicable standards and directives
- ▶ Knowledge of and compliance with this document and all safety information

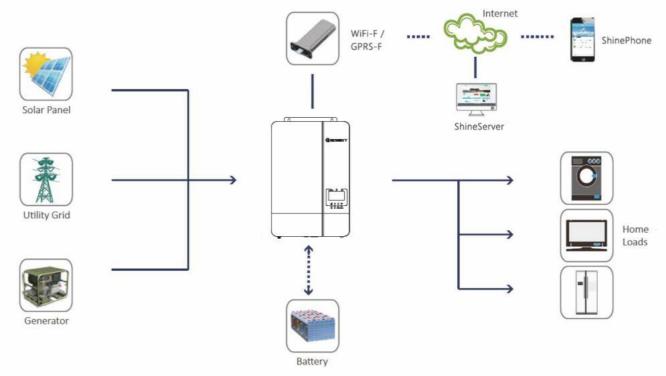
## **Safety Instructions**



WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

- 1. Please be clear which kind of battery system you want, lithium battery system or lead-acid battery system, if you choose the wrong system, energy storage system can't work normally.
- 2. Before using the unit, read all instructions and cautionary marking on the unit, the batteries and all appropriate sections of this manual. The company has the right not to quality assurance, if not according to the instructions of this manual for installation and cause equipment damage.
- 3. All the operation and connection please professional electrical or mechanical engineer.
- 4. All the electrical installation must comply with the local electrical safety standards.
- 5. When install PV modules in the daytime, installer should cover the PV modules by opaque materials, otherwise it will be dangerous as high terminal voltage of modules in the sunshine.
- 6. **CAUTION-**To reduce risk of injury, charge only deep-cycle lead-acid type rechargeable batteries and lithium batteries. Other types of batteries may burst, causing personal injury and damage.
- 7. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
- 8. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
- 9. **NEVER** charge a frozen battery.
- 10. For optimum operation of this inverter, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter.
- 11. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
- 12. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
- 13. GROUNDING INSTRUCTIONS -This inverter should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
- 14. **NEVER** cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
- 15. Make sure the inverter is completely assembled, before the operation.

## Introduction



Hybrid Power System

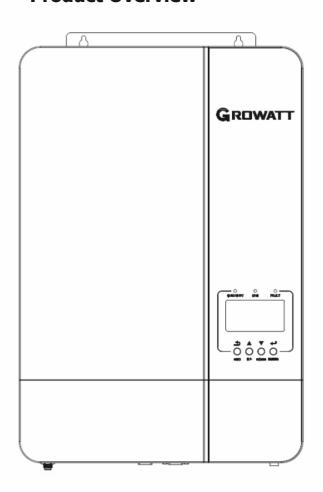
This is a multifunctional off grid solar inverter, integrated with a MPPT solar charge controller, a high frequency pure sine wave inverter and a UPS function module in one machine, which is perfect for off grid backup power and self-consumption applications. This inverter can work with or without batteries.

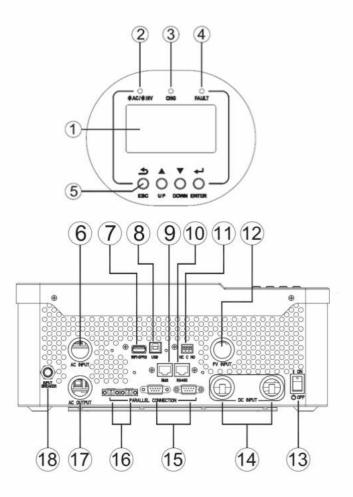
The whole system also need other devices to achieve complete running such as PV modules, generator, or utility grid. Please consult with your system integrator for other possible system architectures depending on your requirements. The WiFi / GPRS module is a plug-and-play monitoring device to be installed on the inverter. With this device, users can monitor the status of the PV system from the mobile phone or from the website anytime anywhere.

#### **Features**

- Rated power 3.5KW to 5KW, power factor 1
- MPPT ranges 120V~430V, 450Voc
- High frequency inverter with small size and light weight
- Pure sine wave AC output
- Solar and utility grid can power loads at the same time
- With CAN/RS485 for BMS communication
- With the ability to work without battery
- Parallel operation up to 6 unit (only with battery connected)
- WIFI/ GPRS remote monitoring (optional)

## **Product Overview**





- 1. LCD display
- 3. Charging indicator
- 5. Function buttons
- 7. WiFi/GPRS communication port
- 9. BMS communication port (support CAN/RS485 protocol)
- 11. Dry contact
- 13. Power on/off switch
- 15. Parallel communication ports
- 17. AC output

- 2. Status indicator
- 4. Fault indicator
- 6. AC input
- 8. USB communication port
- 10. RS485 communication port (for expansion)
- 12. PV input
- 14. Battery input
- 16. Current sharing ports
- 18. Circuit breaker

## **Installation**

## **Unpacking and Inspection**

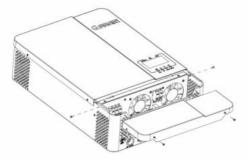
Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items in the package:

- The unit x 1
- User manual x 1
- Communication cable x 1
- Current sharing cable x 1
- ▶ Parallel communication cable x 1

Note: The Software CD is no longer provided, if necessary, please download it from the official website www.ginverter.com

## **Preparation**

Before connecting all wiring, please take off bottom cover by removing two screws as shown below.



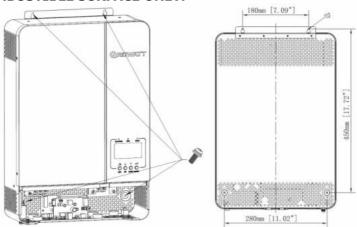
## **Mounting the Unit**

Consider the following points before selecting where to install:

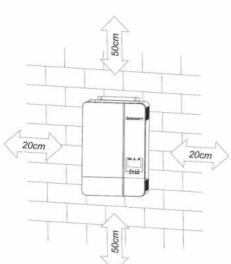
- **D**o not mount the inverter on flammable construction materials.
- Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.



# SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.



Install the unit by screwing three screws. It's recommended to use M4 or M5 screws.



## **Battery Connection**

## **Lead-acid Battery Connection**

User can choose proper capacity lead acid battery with a nominal voltage at 48V. Also, you need to choose battery type as "AGM(default) or FLD"

**CAUTION:** For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

**WARNING!** All wiring must be performed by a qualified person.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.

# Ring terminal:





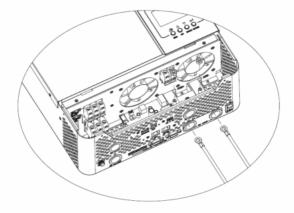
#### **Recommended battery cable and terminal size:**

Model	Wire Size	Torque value
SPF 3500 ES	1 * 4 AWG	2-3 Nm
SPF 5000 ES	1 * 2 AWG	2-3 Nm

Note: For lead acid battery, the recommended charge current is 0.2C(C→battery capacity)

Please follow below steps to implement battery connection:

- 1. Assemble battery ring terminal based on recommended battery cable and terminal size.
- 2. Connect all battery packs as units requires. It's suggested to connect at least 200Ah capacity battery for SPF 3500 ES /SPF 5000 ES.
- 3. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals.





**WARNING: Shock Hazard** 

Installation must be performed with care due to high battery voltage in series.



**CAUTION!!** Do not place anything between the flat part of the inverter terminal and the ring terminal. Otherwise, overheating may occur.

**CAUTION!!** Do not apply anti-oxidant substance on the terminals before terminals are connected tightly.

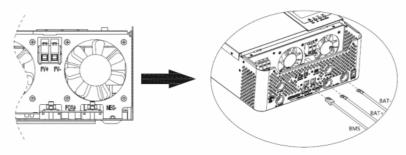
**CAUTION!!** Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

## **Lithium Battery Connection**

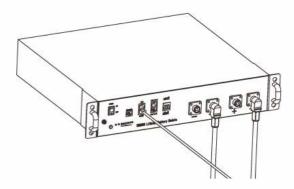
If choosing lithium battery for SPF 3500 ES /SPF 5000 ES, you are allowed to use the lithium battery only which we have configured. There're two connectors on the lithium battery, RJ45 port of BMS and power cable.

Please follow below steps to implement lithium battery connection:

- 1. Assemble battery ring terminal based on recommended battery cable and terminal size (same as Lead acid, see section Lead-acid Battery connection for details) .
- 2. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2-3Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals.
- 3. Connect the end of RJ45 of battery to BMS communication port(RS485 or CAN) of inverter.



4. The other end of RJ45 insert to battery communication port(RS485 or CAN).



**Note:** If choosing lithium battery, make sure to connect the BMS communication cable between the battery and the inverter. You need to choose battery type as "lithium battery".

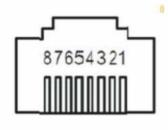
#### Lithium battery communication and setting

In order to communicate with battery BMS, you should set the battery type to "LI" in Program 5. Then the LCD will switch to Program 36, which is to set the protocol type. There are several protocols in the inverter. Please get instruction from Growatt to choose which protocol to match the BMS.

## 1. Connect the end of RJ45 of battery to BMS communication port of inverter

Make sure the lithium battery BMS port connects to the inverter is Pin to Pin, the inverter BMS port pin and RS485 port pin assignment shown as below:

Pin number	BMS port	RS485 port (for expansion)
1	RS485B	RS485B
2	RS485A	RS485A
3		
4	CANH	
5	CANL	
6		
7		
8		
		l



## **LCD** setting

To connect battery BMS, need to set the battery type as "LI" in Program 05.

After set "LI" in Program 05, it will switch to Program 36 to choose communication protocol. You can choose RS485 communication protocol which is from L01 to L50, and you can also choose CAN communication protocol which is from L51 to L99.

		ACM (dofault)
		AGM (default)
		6866 865 00Š
		Flooded
		68tt Fld OOS
		Lithium (only suitable when communicated with BMS)
		6866 LI 005°
		User-Defined
05	Battery type	686E USE OOŠ
		If "User-Defined" is selected, battery charge voltage and low
		DC cut-off voltage can be set up in program 19, 20 and 21.
		User-Defined 2 (suitable when lithium battery without BMS communication)
		6866 US2 00Š
		If "User-Defined 2" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 19, 20 and 21. It is
		recommended to set to the same voltage in program 19 and 20(full charging voltage point of lithium battery). The inverter will stop charging when the battery voltage reaches this setting.
		will stop charging when the battery voltage reaches this setting.

		Protocol 1	PECC 601 036
	RS485	Protocol 2	PECL LOS 036
	Communication protocol		•
36		Protocol 50	PECL LSO 036
	CAN Communication protocol	Protocol 51	PECL LS   036
		Protocol 52	PECL LS2 03 <b>6</b>
		Protocol 99	PECL L99 03 <b>6</b>

**Note:** When the battery type set to Li, the setting option 12, 13, 21 will change to display percent.

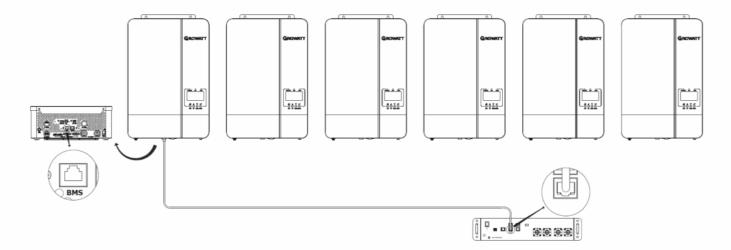
**Note:** When the battery type set as "LI", the Maximum charge current can't be modified by the user. When the communication fail, the inverter will cut off output.

12	Setting SOC point back to utility source when selecting "SBU priority" or "Solar first" in program 01	62AC 50- 0 12 Default 50%, 6%~95% Settable
13	Setting SOC point back to battery mode when selecting "SBU priority" or "Solar first" in program 01	RC 26 95 0 13 Default 95%, 10%~100% Settable
21	Low DC cut-off SOC If "LI" is selected in program 5, this program can be set up	CUL! 20 02 1 Default 20%, 5%~50% Settable

**Note:** Any questions about communicating with BMS, please consult with Growatt.

## Communicating with battery BMS in parallel system

If need to use communicate with BMS in a parallel system, you should make sure to connect the BMS communication cable between the battery and one inverter of the parallel system. It's recommended to connect to the master inverter of the parallel system.



## **AC Input/Output Connection**

**CAUTION!!** Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 40A for SPF 3500 ES and 50A for SPF 5000 ES.

**CAUTION!!** There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

**WARNING!** All wiring must be performed by a qualified personnel.

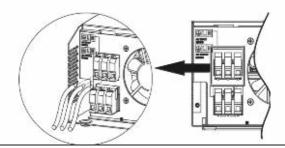
**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

#### Suggested cable requirement for AC wires

Model	Gauge	Torque Value
SPF 3500 ES	1 * 10 AWG	1.2-1.6 Nm
SPF 5000 ES	1 * 8 AWG	1.2-1.6 Nm

Please follow below steps to implement AC input/output connection:

- 1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
- 2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
- 3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor irrst.
  - →Ground (yellow-green) L→LINE (brown or black)
    - N→Neutral (blue)

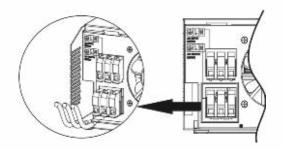




#### **WARNING:**

Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

- 4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor if first.
  - Ground (yellow-green)
  - **L**→**LINE** (brown or black)
  - N→Neutral (blue)



5. Make sure the wires are securely connected.

#### **CAUTION: Important**

Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

**CAUTION:** Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check with manufacturer of air conditioner that if it's equipped with time-delay function before installation. Otherwise, this off grid solar inverter will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

#### **PV** Connection

**CAUTION:** Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

**WARNING!** All wiring must be performed by a qualified personnel.

**WARNING!** It' very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Wire Size	Torque value
SPF 3500 ES	1 * 12 AWG	1.2-1.6 Nm
SPF 5000 ES	1 * 12 AWG	1.2-1.6 Nm

#### **PV Module Selection:**

When selecting proper PV modules, please be sure to consider below parameters:

- 1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
- 2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

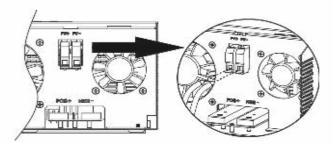
INVERTER MODEL	SPF 3500 ES	
Max. PV Array Open Circuit Voltage	450Vdc	
Start-up Voltage	150Vdc	
PV Array MPPT Voltage Range	120Vdc~430Vdc	

Please follow below steps to implement PV module connection:

1. Remove insulation sleeve 10 mm for positive and negative conductors.



 Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.



3. Make sure the wires are securely connected.

## **Final Assembly**

After connecting all wiring, please put bottom cover back by screwing two screws as shown below.



## **Communication Connection**

Please use supplied communication cable to connect to inverter and PC. Follow on-screen instruction to install the monitoring software. For the detailed software operation, please check user manual of software. The monitoring software is downloadable from our website www.ginverter.com.

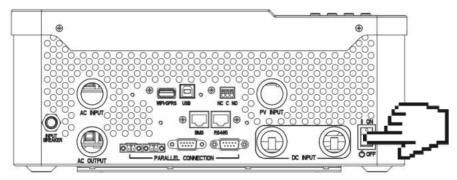
## **Dry Contact Signal**

There is one dry contact(3A/250VAC) available on the rear panel. It could be used to deliver signal to external device when battery voltage reaches warning level.

Unit Status	s Condition			Dry contact port:  NC C NO	
			NC & C	NO & C	
Power Off		Unit is off and no	o output is powered	Close	Open
		Output is pow	vered from Utility	Close	Open
			Battery voltage (SOC) < Low DC warning voltage(SOC)	Open	Close
Power()n   ·	Output is		Battery voltage(SOC) > Setting value in Program 13 or battery charging reaches floating stage	Close	Open
	powered from Battery or Solar  Program 01 is set as SBU or Solar first		Battery voltage (SOC)< Setting value in Program 12	Open	Close
		Battery voltage (SOC)> Setting value in Program 13 or battery charging reaches floating stage	Close	Open	

## **Operation**

## **Power ON/OFF**

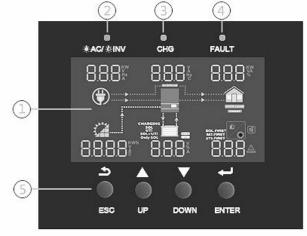


Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

## **Operation and Display Panel**

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.

- 1. LCD display
- 2. Status indicator
- 3. Charging indicator
- 4. Fault indicator
- 5. Function buttons



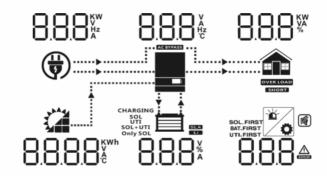
#### **LED Indicator**

LED Indicator			Messages
*AC/*	Croon	Solid On	Output is powered by utility in Line mode.
AC/XINV Green		Flashing	Output is powered by battery or PV in battery mode.
<b>★</b> CHG	Green	Solid On	Battery is fully charged.
Green		Flashing	Battery is charging.
<b>△ FAULT</b>	A FAULT D. A		Fault occurs in the inverter.
ZETAULI	Red	Flashing	Warning condition occurs in the inverter.

#### **Function Buttons**

Button	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

## **LCD Display Icons**



Icon	Description			
<b>AC Input Informa</b>	ation			
( <del>j</del> )	AC input icon			
B.B.B.W	Indicate AC input power, AC input voltage, AC input frequency, AC input current			
AC BYPASS	Indicate AC power loads in bypass			
PV Input Informa	tion			
	PV input icon			
8.8.8.8 <sup>kwh</sup>	Indicate PV power, PV voltage, PV current, etc			
<b>Output Informati</b>	on			
-	Inverter icon			
8.8.8	Indicate output voltage, output current, output frequency, inverter temperature			
Load Information	Load Information			
	Load icon			
8.8.8	Indicate power of load, power percentage of load			
OVER LOAD	Indicate overload happened			
SHORT	Indicate short circuit happened			
Battery Information				
	Indicate battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.			
8.8.8	Indicate battery voltage, battery percentage, battery current			
SLA	Indicate SLA battery			
Li	Indicate lithium battery			
CHARGING SOL SOL+UTI Only SOL	Indicate charging source priority: solar first, solar and utility, or only solar			
Other Information				
SOL.FIRST BAT.FIRST UTI.FIRST	Indicate output source priority: solar first, utility first, SBU mode or SUB mode			
8884	Indicate warning code or fault code			
<b>*</b>	Indicate a warning or a fault is happening			
•	Indicate it's during setting values			
	Indicate the alarm is disabled			

In AC mode, battery icon will present Battery Charging Status		
Status	Battery voltage	LCD Display
	<2V/cell	4 bars will flash in turns.
Constant Current	2 ~ 2.083V/cell	Bottom bar will be on and the other three bars will flash in turns.
mode / Constant Voltage mode	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.
	> 2.167 V/cell	Bottom three bars will be on and the top
> 2.107 V/Cell		bar will flash.
Floating mode. Bat	teries are fully charged.	4 bars will be on.

In battery mode, battery icon will present Battery Capacity			
Load Percentage	Battery Voltage	LCD Display	
	< 1.717V/cell		
	1.717V/cell ~ 1.8V/cell		
Load >50%	1.8 ~ 1.883V/cell		
	> 1.883 V/cell		
	< 1.817V/cell		
	1.817V/cell ~ 1.9V/cell		
50%> Load > 20%	1.9 ~ 1.983V/cell		
	> 1.983		
	< 1.867V/cell		
	1.867V/cell ~ 1.95V/cell		
Load < 20%	1.95 ~ 2.033V/cell		
	> 2.033		

## **LCD Setting**

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. Then press "ENTER" button to confirm the selection or ESC button to exit.

Program	Description	Setting Option	
		Solar first NPPC SOI OO	
		Solar energy provides power to the loads as first priority.  If solar energy is not sufficient to power all connected loads, battery energy will supply power the loads at the same time.  Utility provides power to the loads only when any one condition happens: - Solar energy is not available - Battery voltage drops to either low-level warning voltage or the setting point in program 12.	
		Utility first (default)	
01	Output source priority: To configure load power	Utility will provide power to the loads as first priority.  Solar and battery energy will provide power to the loads only when utility power is not available.	
01	source priority	SBU priority OPPC 56U 001	
		Solar energy provides power to the loads as first priority.  If solar energy is not sufficient to power all connected loads, battery will supply power to the loads at the same time.  Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.	
		SUB priority OPPC SUB 0001	
		Solar energy provides power to the loads as first priority.  If solar energy is not sufficient to power all connected loads, solar and utility will power loads at the same time.  Battery provides power to the loads only when solar energy is not sufficient and there is no utility.	
02	Maximum charging current: set total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	SPF 3500 ES: Default 60A, 10A~80A Settable SPF 5000 ES: Default 60A, 10A~100A Settable (If LI is selected in Program 5, this program can't be set up)	
		Appliance (default)    Columbia	
03	AC input voltage range	If selected, acceptable AC input voltage range will be within 170~280VAC  Generator(Only diesel generators allowed)  If selected, acceptable AC input voltage range will be within 90~280VAC.  Note: When connecting generator, the generator should be no less than 10KVA(no less than 20KVA for three phase parallel system), and the inverters should be no more than 2 units in one phase.	

		Saving mode	disable (defa	ault)	_		
0.4	Power saving mode		o matter con ut will not be	nected load		h, the on/off	status of
04	enable/disable	Saving mode	enable		0		
		SRUE If enabled, the low or not de	e output of i		-	connected loa	nd is pretty
		AGM (default)		0	^		
		68££	865	009	)		
		Flooded	<b>-</b>		o		
		685F	FLd	009	)		
		Lithium (only			cated with BI	MS)	
		P8FF	LI	009	5		
0.5	Dattern to the	User-Defined		1	0		
05	05 Battery type	If "User-Defir voltage can b	ed" is select		charge voltag	ge and low DO	C cut-off
		User-Defined communication		when lithiur	n battery witl	nout BMS	
		68FF		مەرى			
		If "User-Defir			v charge volt	age and low	OC cut-off
		voltage can b to the same v lithium batter reaches this s	e set up in p oltage in pro y). The inver	rogram 19, ogram 19 ar	20 and 21. Ind 20(full cha	t is recommer rging voltage	nded to set point of
	Auto restart when overload	Restart disabl	e (default)	0	Restart enab	ole	
06	occurs	rars	dl 5	006	<u> Lars</u>	ENR	006
07	Auto restart when over	Restart disable	·	0	Restart enab		•
07	temperature occurs	EARS	dl 5	001	<u>EAFS</u>	ENA	00ว์
	Output voltage	230V (default	_	0	220V	220	
	*This setting is only available when the inverter	ONFn	230	008	3NFn	220	008
08	is in standby mode (Switch	240V			208V		o
	off).	ONFo	248	008	JNFn	208	008
	Output frequency *This setting is only		)	0	60Hz		
09	available when the inverter is in standby mode (Switch off).	OUFE	50	009	OUFE	60	009
10	Number of series batteries connected	PUFU		٦ (	IŮ		
		(e.g. Showing	g batteries ar	re connecte	d in 4 series)		

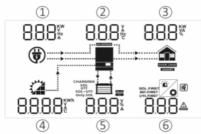
11	Maximum utility charging current Note: If setting value in Program 02 is smaller than that in Program 11, the inverter will apply charging current from Program 02 for utility charger	SPF 3500 ES :Default 30A, 0A~80A Settable SPF 5000 ES :Default 30A, 0A~80A Settable
12	Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01	<b>628 46.0 46.0 9 12 12 12 12 13 14.0 14.0 15 15 15 15 16 16 17 17 17 18 18 18 19 19 19 19 19 19 19 19</b>
13	Setting voltage point back to battery mode when selecting "SBU priority" or "Solar first" in program 01	RC26 540° 0 13 Default 54.0V, 48.0V~58.0V Settable
		If this off grid solar inverter is working in Line, Standby or Fault mode, charger source can be programmed as below:  Solar first  Solar energy will charge battery as first priority.  Utility will charge battery only when solar energy is not available.
14	Charger source priority: To configure charger source priority	Solar and Utility  Solar energy and utility will both charge battery.
		Only Solar  Solar energy will be the only charger source no matter utility is available or not.  If this off grid solar inverter is working in Battery mode or Power saving mode, only solar energy can charge battery. Solar energy will charge
		battery if it's available and sufficient.
		Alarm on (default) Alarm off
15	Alarm control	6022 ON 018 6022 OFF 018
1.0	B. Hills	Backlight on (default) Backlight off
16	Backlight control	LCAB ON 016   LEAB OFF 016
17	Beeps while primary source is interrupted	Alarm on (default)  Alarm off  Alarm off  Alarm off
18	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default)  Bypass enable  Bypass enable  Bypass enable
19	C.V. charging voltage. If self-defined is selected In program 5, this program can be set up	CU 56.4V, 48.0V~58.4V Settable
20	Floating charging voltage. If self-defined is selected in program 5, this program can be set up	F_L_L_U

			45	::O` C	)2 Î		
	Low DC cut-off voltage. If self-defined is selected in	Default 42.0	V, 40.0V~	48.0V Settal	ole		
21	program 5, this program can be set up. Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.	2) If PV ener battery with 3) If PV ener	power is orgy and bat out AC out rgy, batter ne mode a	only power's ttery power put. y power and nd provide o	e: ource available, are available, utility are all output power t	inverter will o	harge erter will
		Single:		,	Parallel:		_
		PCLL	SLG	<u>850</u>	PCLL	PAL	850
		L1 Phase:			L2 Phase:		
		PCLL	3P	650	PCLL	385	023
	AC output mode	L3 Phase:		,			
	*This setting is only available when the inverter	PCLL	323	023			
23	is in standby mode (Switch off).	When the uni		in parallel v	with single pha	ase, please se	lect "PAL"
	<b>Note:</b> Parallel operation can only work when battery connected	phase, "3P2"	equipment, "3P1" in in progran	1 inverter in program 23 n 23 for the	n each phase. B for the inveinverters cons s connected to	nected to L2 p	
		phase. Do NOT conn	ect share o	current cable	ole to units when the between united automatical	s on different	
28	Address setting (for expansion)	Add Default 1, 1~	 255 Settab	02 <b>8</b>			
37	Real time settingYear	SO 18		03Å	Default 2018	3, range 2018	~2099
38	Real time settingMonth	aon	12	038	Default 01, r	ange 01~12	
39	Real time settingDate	987	13	038	Default 01, r	ange 01~31	
40	Real time settingHour	HOUF	13	ОЧÔ	Default 00, r	ange 00~23	
41	Real time settingMinute	āi N	50	۵٩Î	Default 00, r	ange 00~59	
42	Real time settingSecond	SEC	50	ОЧŽ	Default 00, r	ange 00~59	

		Battery equalization enable	Battery equalization disable(default)	
43	Battery equalization	E9 ENR 04	3   69   81   6   8	
	Battery equalization	If "Flooded" or "User-Defined" be set up.	' is selected in program 05, this program can	
44	Battery equalization voltage	640 S84 044		
	voltage	Default 58.4V, 48.0V~58.4V S	ettable	
		חוה		
45	Battery equalized time		Default 60min, 5min~900min Settable	
		E9E 60 04	Š	
		ט וע		
46	Battery equalized timeout		Default 120min, 5min~900min Settable	
		<u> </u>	ŝ	
		987		
47	Equalization interval		Default 30days, 1 days~90 days Settable	
		E9 30 04	0	
		Equalization activated immedia	ately Equalization activated immediately	
		on ou	off(default)	
10	Equalization activated	E9 00 048 If equalization function is enable	B E G OFF O G B B B B B B B B B B B B B B B B B B	
48	immediately	If "On" is selected in this progra	am, it's to activate battery equalization e will shows "E9". If "Off" is selected, it will	
		cancel equalization function unt	til next activated equalization time arrives	
		based on program 47setting. At this time, "Eq" will not be shown in LCD main page.		
		0000(default)	The time allows utility to charge the battery.	
			Use 4 digits to represent the time period, the upper two digits represent the time when	
			utility start to charge the battery, setting	
49	Utility charging time	CHO CITI	range from 00 to 23, and the lower two digits represent the time when utility end to	
			charge the battery, setting range from 00 to 23.	
			(eg: 2320 represents the time allows utility to charge the battery is from 23:00 to the	
			next day 20:59, and the utility charging is prohibited outside of this period)	
		0000(default)	The time allows inverter to power the load.	
			Use 4 digits to represent the time period, the upper two digits represent the time when	
			inverter start to power the load, setting range from 00 to 23, and the lower two	
50	AC output time	001 (111	digits represent the time when inverter end	
			to power the load, setting range from 00 to 23.	
			(eg: 2320 represents the time allows inverter to power the load is from 23:00 to the next	
			day 20:59, and the inverter AC output power	
			is prohibited outside of this period)	

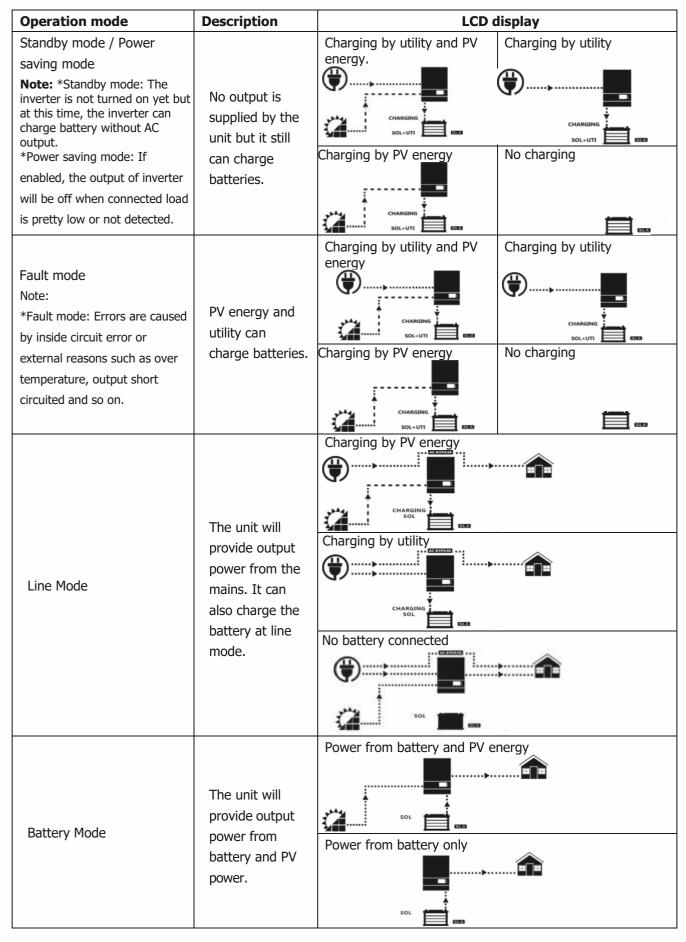
## **Display Information**

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: voltage, frequency, current, power, firmware version.



4	<u>(S)</u> <u>(6)</u>
Setting Information	LCD display
① AC Input voltage	
② Output voltage	230° 230° 8.1%
③ Load percentage	
④ PV input voltage	
⑤ Battery voltage	CHARGING SOL-FIRST
Warning or Fault code	3860° 564°
(Default Display Screen)	300.0 30.1
① AC Input frequency	500 500 000
② Output frequency	๖ <u>,∪</u> ∪* 8,00
③ Load power in VA	
④ PV energy sum in KWH	
⑤ Battery percentage	CHARGING SOL-UTI EEE SOL-FIRST
Warning or Fault code	02** 880*
① AC Input current	
② Output current	4. I. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.
③ Load percentage	
④ PV input current	
⑤ Battery charging current	CHARGING SOL-FIRST
Warning or Fault code	168, 366,
① AC input power in Watts	1 IU. 2 IO IUU.
② Inverter temperature	1, 1U 3 1,7° 1,UU
③ Load power in Watts	
④ PV energy sum in KWH	CHARGING
⑤ Battery percentage	SOL-UTI SOL-FIRST
Warning or Fault code	U.2**** 88.U*
	040 00 621
Firmware version	
Firmware version (CPU1: 040-00-b21; CPU2:041-00-b21)	
(CF01: 040-00-021; CF02:041-00-021)	COARGOO SOL PARKY
	041 00 851
	IS 20 IO
Time	
(15:20:10, December 15, 2018)	CHARGING
	SOL-UTI ESS SOL-PIRST
	20 I8 I2 IS

## **Operating Mode Description**



## **Parallel Installation Guide**

## **Introduction**

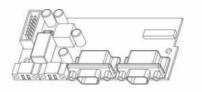
This inverter can be used in parallel with two different operation modes.

- 1. Parallel operation in single phase with up to 6 units.
- 2. Maximum 6 units work together to support 3-phase equipment. Four units support one phase maximum.

**Note:** If the package includes share current cable and parallel cable, the inverter is default supported parallel operation. You may skip section 3. If not, please purchase parallel kit and install this unit by following instruction from professional technical personnel in local dealer.

## **Package Contents**

In parallel kit, you will find the following items in the package:



Parallel board



Parallel communication cable



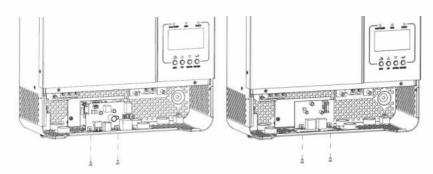
Current sharing cable

## **Parallel Board Installation**

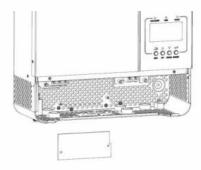
**Step 1:** Remove wire cover by unscrewing all screws.



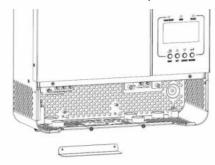
**Step 2:** Remove WiFi/GPRS communication board and CAN/RS485 communication board by unscrewing screws as below chart, and remove 2-pin and 6-pin cables.



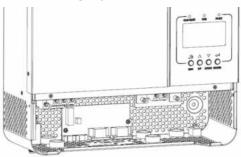
**Step 3:** Remove two screws as below chart and remove 2-pin and 14-pin cables. Take out the board under the communication boards.



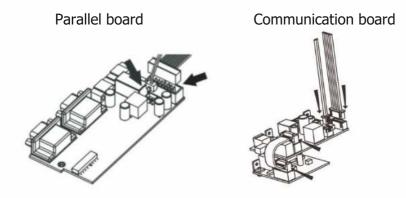
**Step 4:** Remove two screws as below chart to take out cover of parallel communication.



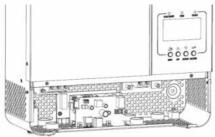
Step 5: Install new parallel board with 2 screws tightly.



**Step 6:** Re-connect 2-pin and 14-pin to original position of parallel board, and re-connect 2-pin and 6-pin to original position of communication board.



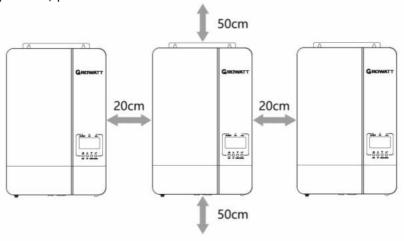
**Step 7:** Put communication boards back to the unit.



**Step 8:** Put wire cover back to the unit. Now the inverter is providing parallel operation function.

## **Mounting the Unit**

When installing multiple units, please follow below chart.



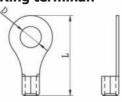
**Note:** For proper air circulation to dissipate heat, allow a clearance of approx. 20cm to the side and approx. 50 cm above and below the unit. Be sure to install each unit in the same level.

## **Wiring Connection**

The cable size of each inverter is shown as below Recommended battery cable and terminal size for each inverter:

Model	Wire Size	Torque value
SPF 3500 ES	1 * 4 AWG	2-3 Nm
SPF 5000 ES	1 * 2 AWG	2-3 Nm





**WARNING:** Be sure the length of all battery cables is the same. Otherwise, there will be voltage difference between inverter and battery to cause parallel inverters not working.

You need to connect the cables of each inverter together. Take the battery cables for example: You need to use a connector or bus-bar as a joint to connect the battery cables together, and then connect to the battery terminal. The cable size used from joint to battery should be X times cable size in the tables above. "X" indicates the number of inverters connected in parallel.

Regarding AC input and output, please also follow the same principle. Recommended AC input and output cable size for each inverter:

Model	Gauge	Torque Value
SPF 3500 ES	1 * 10 AWG	1.2-1.6 Nm
SPF 5000 ES	1 * 8 AWG	1.2-1.6 Nm

**CAUTION!!** Please install the breaker at the battery and AC input side. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of battery or AC input.

Recommended breaker specification of battery for each inverter:

Model	1 unit*
SPF 3500 ES	100A / 60VDC
SPF 5000 ES	150A / 60VDC

<sup>\*</sup>If you want to use only one breaker at the battery side for the whole system, the rating of the breaker should be X times current of 1 unit. "X" indicates the number of inverters connected in parallel.

Recommended breaker specification of AC input with single phase:

Model	2 units	3 units	4 units	5 units	6 units
SPF 3500 ES	80A/230VAC	120A/230VAC	160A/230VAC	200A/230VAC	240A/230VAC
SPF 5000 ES	100A/230VAC	150A/230VAC	200A/230VAC	250A/230VAC	300A/230VAC

**Note1:** You can use 40A breaker for SPF 3500 ES and 50A for SPF 5000 ES for only 1 unit, and each inverter has a breaker at its AC input.

**Note2:** Regarding three phase system, you can use 4 poles breaker, the rating is up to the current of the phase which has the maximum units. Or you can follow the suggestion of note 1.

### Recommended battery capacity

Inverter parallel numbers	2	3	4	5	6
Battery Capacity	400AH	600AH	800AH	1000AH	1200AH

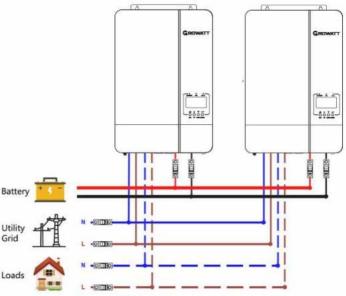
**WARNING!** Be sure that all inverters will share the same battery bank. Otherwise, the inverters will transfer to fault mode.

## **Parallel Operation in Single Phase**

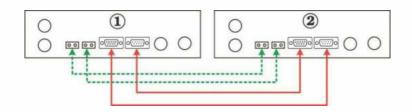
**WARNING!** All inverters must be connected to the same batteries and ensure each group of cables from the inverters to the batteries in the same length.

#### Two inverters in parallel:

#### **Power Connection**

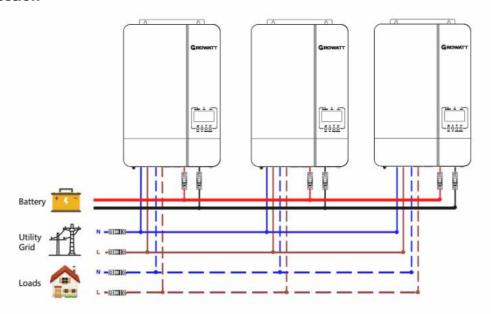


#### **Communication Connection**

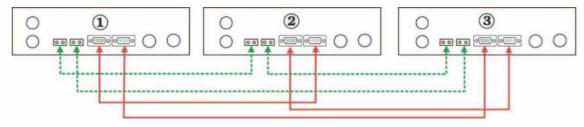


### Three inverters in parallel:

### **Power Connection**

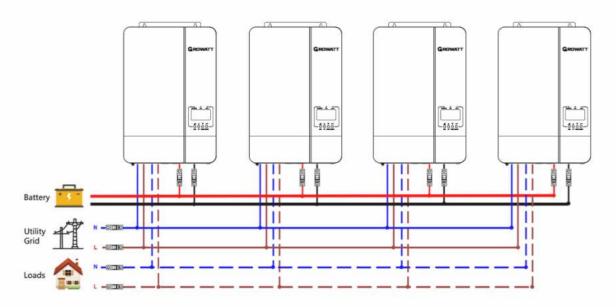


#### **Communication Connection**

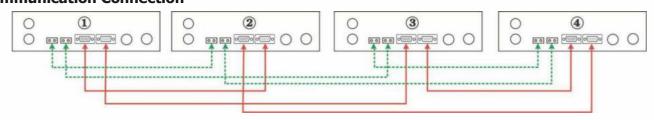


## Four inverters in parallel:

### **Power Connection**

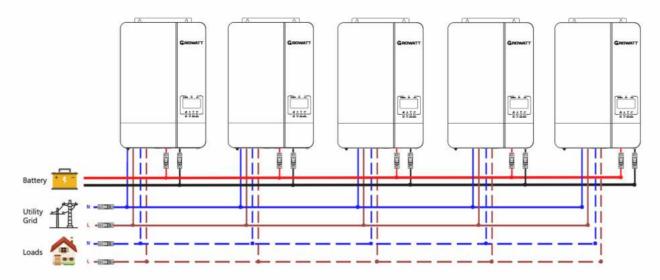


### **Communication Connection**

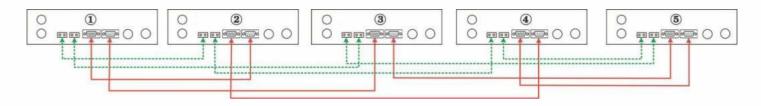


Five inverters in parallel:

#### **Power Connection**

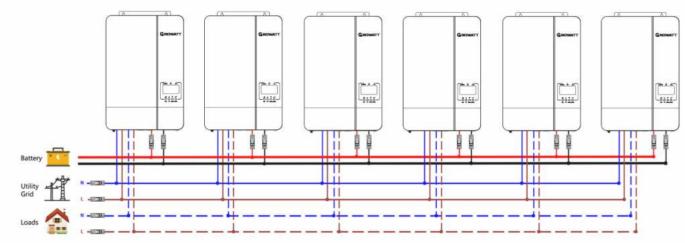


#### **Communication Connection**

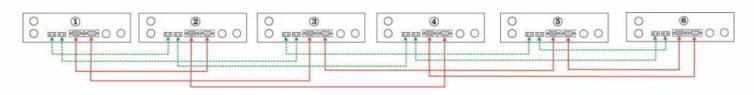


### Six inverters in parallel:

### **Power Connection**



### **Communication Connection**

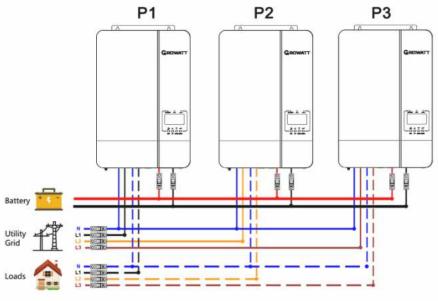


## **Parallel Operation in Three Phase**

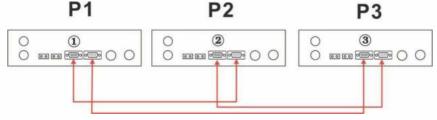
**WARNING!** All inverters must be connected to the same batteries and ensure each group of cables from the inverters to the batteries in the same length.

One inverter in each phase:

### **Power Connection**

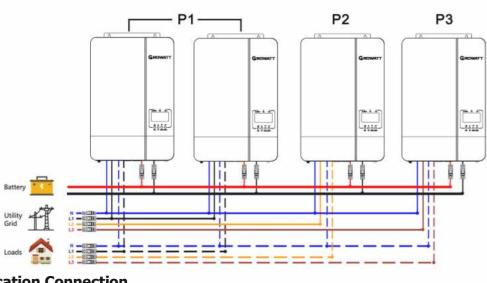


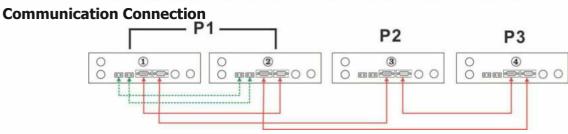
**Communication Connection** 



Two inverters in one phase and only one inverter for the remaining phases:

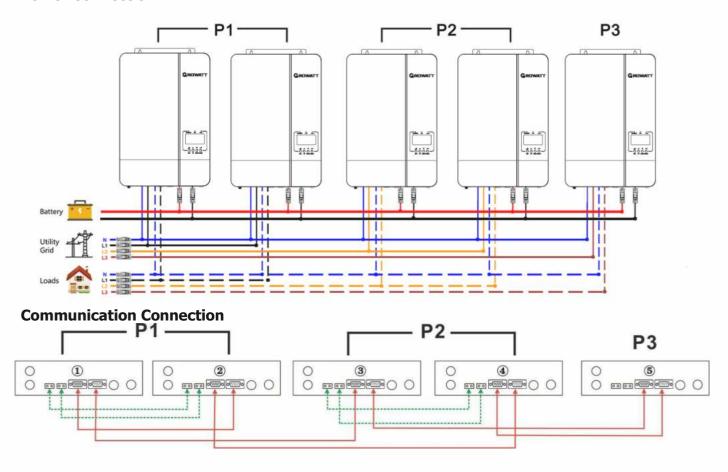
#### **Power Connection**



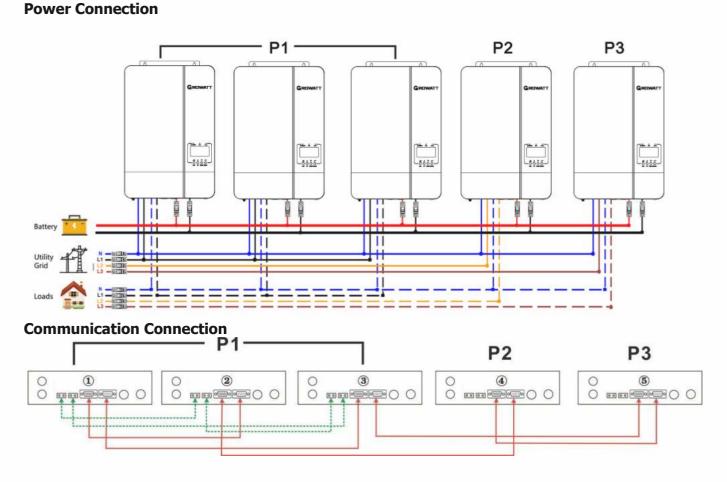


Two inverters in two phases and only one inverter for the remaining phase:

#### **Power Connection**

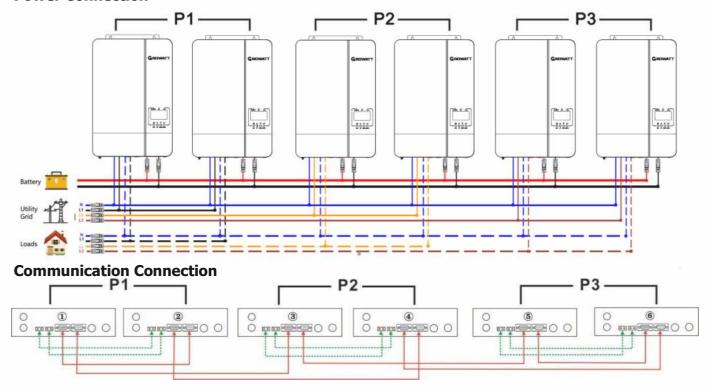


Three inverters in one phase and only one inverter for the remaining two phases:

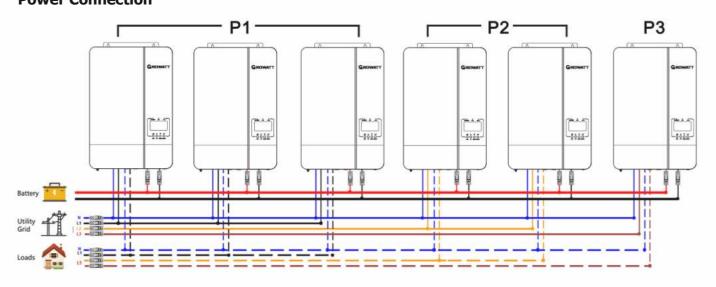


#### Two inverters in each phase:

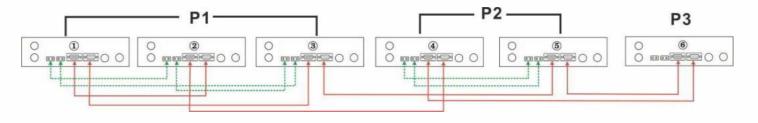
### **Power Connection**



Three inverters in one phase, two inverters in second phase and one inverter for the third phase: **Power Connection** 

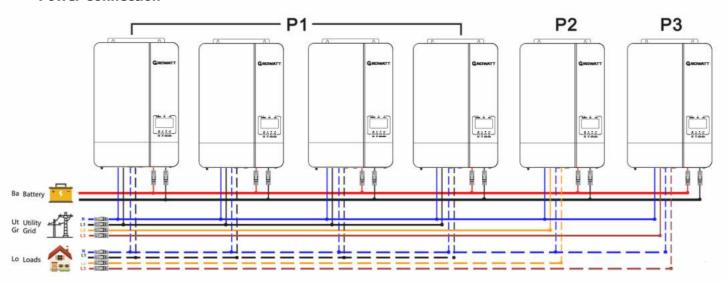


## **Communication Connection**

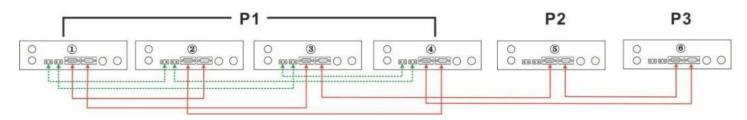


Four inverters in one phase and one inverter for the other two phases:

#### **Power Connection**



#### **Communication Connection**



**WARNING:** Do not connect the current sharing cable between the inverters which are in different phases.

Otherwise, it may damage the inverters.

### **PV Connection**

Please refer to user manual of single unit for PV Connection on Page 10.

**CAUTION:** Each inverter should connect to PV modules separate.

## **LCD Setting and Display**

Refer to Program 23 on Page 18

## **Parallel in Single Phase**

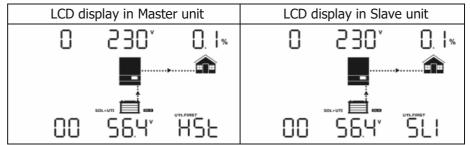
Step 1: Check the following requirements before commissioning:

- Correct wire connection
- Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

Step 2: Turn on each unit and set "PAL" in LCD setting program 23 of each unit. And then shut down all units.

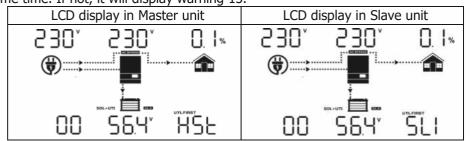
**Note:** It's necessary to turn off switch when setting LCD program. Otherwise, the setting can not be programmed.

Step 3: Turn on each unit.



Note: Master and slave units are randomly defined.

Step 4: Switch on all AC breakers of Line wires in AC input. It's better to have all inverters connect to utility at the same time. If not, it will display warning 15.



Step 5: If there is no more fault alarm, the parallel system is completely installed.

Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

#### **Parallel in Three Phase**

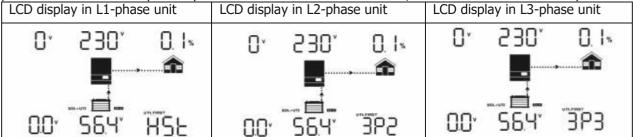
Step 1: Check the following requirements before commissioning:

- Correct wire connection
- Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

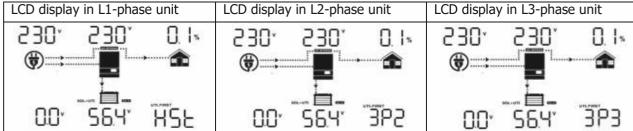
Step 2: Turn on all units and configure LCD program 23 as P1, P2 and P3 sequentially. Then shut down all units.

**Note:** It's necessary to turn off switch when setting LCD program. Otherwise, the setting can not be programmed.

Step 3: Turn on all units sequentially. Please turn on HOST inverter first, then turn on the rest one by one.



Step 4: Switch on all AC breakers of Line wires in AC input. If AC connection is detected and three phases are matched with unit setting, they will work normally. Otherwise, they will display warning 15/16 and will not work in the line mode.



Step 5: If there is no more fault alarm, the system to support 3-phase equipment is completely installed.

Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

**Note 1:** If there's only one inverter in L1-phase, the LCD will show as "HST". If there is more than one inverter in L1-phase, the LCD of the HOST inverter will show as "HST", the rest of L1-phase inverters will show as "3P1".

**Note 2:** To avoid overload occurring, before turning on breakers in load side, it's better to have whole system in operation first.

**Note 3:** Transfer time for this operation exists. Power interruption may happen to critical devices, which cannot bear transfer time.

# **Fault Reference Code**

Fault Code	Fault Event	Icon on
01	Fan is locked	[]   <sub>***</sub>
02	Over temperature	05**
03	Battery voltage is too high	03-
04	Battery voltage is too low	04
05	Output short circuited	05
06	Output voltage is too high.	06-
07	Overload time out	
08	Bus voltage is too high	08-
09	Bus soft start failed	89-
51	Over current or surge	5 1
52	Bus voltage is too low	52-
53	Inverter soft start failed	53-
55	Over DC voltage in AC output	55
56	Battery connection is open	56-
57	Current sensor failed	57-
58	Output voltage is too low	58-
60	Negative power fault	60-
61	PV voltage is too high	6 <b>!</b> –
62	Internal communication error	62-
80	CAN fault	80-
81	Host loss	8 1-

# **Warning Indicator**

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep 3 times every second	
02	Over temperature	Beep once every second	024
03	Battery is over-charged	Beep once every second	034
04	Low battery	Beep once every second	044
07	Overload	Beep once every 0.5 second	
10	Output power derating	Beep twice every 3 seconds	IO A
12	Solar charger stops due to low battery	Beep once every second	!2 <sup>⋄</sup>
13	Solar charger stops due to high PV voltage	Beep once every second	134
14	Solar charger stops due to overload	Beep once every second	<b> </b> 4
15	Parallel input utility grid different	Beep once every second	15
16	Parallel input phase error	Beep once every second	15^
17	Parallel output phase loss	Beep once every second	174
18	Buck over current	Beep once every second	184
19	Battery disconnect	No beep	194
20	BMS communication error	Beep once every second	20△
21	PV power insufficient	Beep once every second	2 1
22	Parallel forbidden without battery	Beep once every second	55*
25	Parallel inverters' capacity different	Beep once every second	25^
33	BMS communication loss	Beep once every second	334
34	Cell over voltage	Beep once every second	34
35	Cell under voltage	Beep once every second	35^
36	Total over voltage	Beep once every second	<u> </u>
37	Total under voltage	Beep once every second	374
38	Discharge over voltage	Beep once every second	38^
39	Charge over voltage	Beep once every second	39^
40	Discharge over temperature	Beep once every second	404
41	Charge over temperature	Beep once every second	41
42	Mosfet over temperature	Beep once every second	<u> </u>
43	Battery over temperature	Beep once every second	43^
44	Battery under temperature	Beep once every second	444
45	System shut down	Beep once every second	45^

## **Battery Equalization**

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalizationalso helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

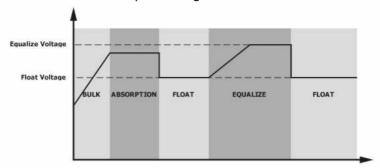
#### How to Apply Equalization Function

You must enable battery equalization function in monitoring LCD setting program 43 first. Then, you may apply this function in device by either one of following methods:

- 1. Setting equalization interval in program 47.
- 2. Active equalization immediately in program 48.

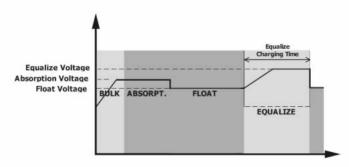
#### When to Equalize

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.

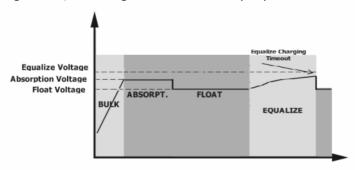


### Equalize charging time and timeout

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.



# **Specifications**

Table 1 Line Mode Specifications

INVERTER MODEL	SPF 3500 ES	SPF 5000 ES	
Input Voltage Waveform	Sinusoidal (utility or generator)		
Nominal Input Voltage	230Vac		
Low Loss Voltage	170Vac $\pm$ 7V (UPS); 90Vac $\pm$ 7V (Appliances)		
Low Loss Return Voltage	$180  extsf{Vac} \pm 7  extsf{V}  ext{ (UPS); } 100  extsf{Vac} \pm 7  extsf{V}  ext{ (Appliances)}$		
High Loss Voltage	280Va	nc±7V	
High Loss Return Voltage	270Va	nc±7V	
Max AC Input Voltage	300	Vac	
Nominal Input Frequency	50Hz / 60Hz (Auto detection)		
Low Loss Frequency	40 ± 1Hz		
Low Loss Return Frequency	42 ± 1Hz		
High Loss Frequency	65±1Hz		
High Loss Return Frequency	63±1Hz		
Output Short Circuit Protection	Circuit Breaker		
Efficiency (Line Mode)	>95% ( Rated R load, battery full charged )		
Transfer Time  10ms typical, 20ms Max@ Single  <30ms @ Parallel		<u>-</u>	
Output power derating: When AC input voltage drops to 170V, the output power will be derated.	Output Power Rated Power 20% Power  90V 170V	280V Input Voltage	

Table 2 Inverter Mode Specifications

INVERTER MODEL	SPF 3500 ES	SPF 5000 ES
Rated Output Power	3.5KVA/3.5KW	5KVA/5KW
Output Voltage Waveform	Pure Sir	ne Wave
Output Voltage Regulation	230Va	c±5%
Output Frequency	50	Hz
Nominal Output Current	15.2A	21.7A
Max. Output Fault Current/ Duration	80A/ 3	300µs
Max. Output Overcurrent Protection	58A	65A
Peak Efficiency	93	%
Overload Protection	5s@≥150% load; 10s	s@110%~150% load
Surge Capacity	2* rated power	r for 5 seconds
Nominal DC Input Voltage	48\	/dc
Cold Start Voltage(Lead-Acid Mode)	46.0Vdc	
Cold Start SOC(Li Mode)	Default 30%, Low DC Cut-off SOC +10%	
Low DC Warning Voltage (Lead-Acid Mode)	44.0Vdc @ load < 20% 42.8Vdc @ 20% ≤ load < 50% 40.4Vdc @ load ≥ 50%	
Low DC Warning Return Voltage (Lead-Acid Mode)	46.0Vdc @ load < 20% 44.8Vdc @ 20% ≤ load < 50% 42.4Vdc @ load ≥ 50%	
Low DC Cut-off Voltage (Lead-Acid Mode)	42.0Vdc @ load < 20% 40.8Vdc @ 20% ≤ load < 50% 38.4Vdc @ load ≥ 50%	
Low DC Cut-off Voltage (Li Mode)	42.0Vdc	
Low DC Warning SOC (Li Mode)	Low DC Cut-	off SOC +5%
Low DC Warning Return SOC (Li Mode)	Low DC Cut-off SOC +10%	
Low DC Cut-off SOC(Li Mode)	Default 20%, 5%~50% settable	
High DC Recovery Voltage	56.4Vdc(C.V. charging voltage)	
High DC Cut-off Voltage	60.8Vdc	
No Load Power Consumption	<60W	

Table 3 Charge Mode Specifications

Utility Charging N	Utility Charging Mode				
INVERTER MODEL		SPF 3500 ES			
Charging Algorith	nm	3-S	tep		
Max. AC Charging Current		60Amp(@V <sub>I/P</sub> =230Vac) 80Amp(@V <sub>I/P</sub> =230Vac)			
Bulk Charging	Flooded Battery	58.4	łVdc		
Voltage	AGM / Gel Battery	56.4	łVdc		
Floating Charging	g Voltage	54\	/dc		
Charging Curve		Battery Voltage, per cell  Charging Current, %  Voltage*  100%  To T1 = 10* T0, movimum 10 min. maximum Birs.  Bulk (Constant Current)  (Constant Voltage)  (Floating)			
MPPT Solar Charge Max. PV Array Po		4500W	6000W		
Max. PV Input Cu		22A			
Start-up Voltage		$150  extsf{Vdc} \!\pm\! 10  extsf{Vdc}$			
PV Array MPPT Voltage Range		120Vdc~430Vdc			
Max. PV Array Open Circuit Voltage		450Vdc			
Max. Inverter Back Feed Current To The Array		0A			
Max. PV Charging Current		80A	100A		
Max. Charging Current (AC Charger Plus Solar Charger)		80A	100A		

Table 4 General Specifications

INVERTER MODEL	SPF 3500 ES	SPF 5000 ES	
Safety Certification	CE		
Operating Temperature Range	0°C to 55°C		
Storage temperature	-15℃~ 60℃		
Humidity	5% to 95% Relative Humidity (Non-condensing)		
Altitude	<b>tude</b> <2000m		
Dimension(D*W*H), mm	485 x 330 x 135		
Net Weight, kg	11.5	12	

# **Trouble Shooting**

Problem	LCD/LED/Buzzer	Explanation	What to do
Unit shuts down Automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low . (<1.91V/Cell)	Re-charge battery.     Replace battery.
No response after power on.	No indication.	1.The battery voltage is far too low. (<1.4V/Cell) 2.Battery polarity is connected reversed.	<ol> <li>Check if batteries and the wiring are connected well.</li> <li>Re-charge battery.</li> <li>Replace battery.</li> </ol>
	Input voltage is 0 on the LCD and green LED is flashing.	Input protector is tripped.	Check if AC breaker is tripped and AC wiring is connected well.
Mains exist but the unit works in battery mode.	Green LED is flashing.	Insufficient quality of AC power (Shore or Generator)	<ol> <li>1.Check if AC wires are too thin and/or too long.</li> <li>2.Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)</li> </ol>
	Green LED is flashing.	Set "Battery First" or "Solar First" as the priority of output source.	Change output source priority to Utility first.
When it's turned on, internal relay is switching on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.
	Fault code 01	Fan fault.	1.Check whether all fans are working properly.     2.Replace the fan.
	Fault code 02	Internal temperature of component is over 100°C.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.     Check whether the thermistor plug is loose.
Buzzer beeps	Footbands 02	Battery is over-charged.	Restart the unit, if the error happens again, please return to repair center.
continuously and red LED is on. (Fault code)	Fault code 03	The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
Buzzer beeps once every second, and red LED is flashing.	Warning code 04	The battery voltage/SOC is too low.	Measure battery voltage in DC input.     Check battery SOC in LCD when use Li battery     Recharge the battery.
(Warning code)	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
	Fault code 06/58	Output abnormal (Inverter voltage is higher than 280Vac or lower than 80Vac).	Reduce the connected load.     Restart the unit, if the error happens again, please return to repair center.
	Fault code 07	The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.

	Fault code 08	Bus voltage is too high.	<ol> <li>If you connect to a lithum battery without communication, check whether the voltage points of the program 19 and 21 are too high for the lithum battery.</li> <li>Restart the unit, if the error happens again, please return to repair center.</li> </ol>
	Fault code 09/53/57	Internal components failed.	Restart the unit, if the error happens again, please return to repair center.
	Warning code 15	The input status is different in parallel system.	Check if AC input wires of all inverters are connected well.
	Warning code 16	Input phase is not correct.	Change the input phase S and T wiring.
	Warning code 17	The output phase not correct in parallel.	1.Make sure the parallel setting are the same system(sigle or paralle; 3P1,3P2,3P3). 2.Make sure all phases inverters are power on.
Buzzer beeps	Warning code 20	Li battery can't communicate to the inverter.	Check whether communication line is correct connection between inverter and battery.     Check whether BMS protocol type is correct setting.
continuously and red LED is on. (Fault	Fault code 51	Over current or surge.	
code)	Fault code 52	Bus voltage is too low.	Restart the unit, if the error happens again, please return to repair center.
Buzzer beeps once	Fault code 55	Output voltage is unbalanced	picase retain to repair center.
every second, and red LED is flashing. (Warning code)	Fault code 56	Battery is not connected well or fuse is burnt.	I. If you connect to a lithum battery without communication, check whether the voltage points of the program 19 and 21 are too high for the lithum battery.     If the battery is connected well, restart the unit. If the error happens again, please return to repair center.
	Fault code 60	Negative power fault	<ol> <li>Check whether the AC output connected to the grid input.</li> <li>Check whether Program 8 settings are the same for all parallel inverters</li> <li>Check whether the current sharing cables are connected well in the same parallel phases.</li> <li>Check whether all neutral wires of all parallel units are connected together.</li> <li>If problem still exists, contact repair center.</li> </ol>
	Fault code 80	CAN fault	Check whether the parallel communication cables are connected well.     Check whether Program 23 settings are right
	Fault code 81	Host loss	for the parallel system.  3. If problem still exists, contact repair center

Note: To restart the inverter, all power sources need to be disconnected. After the LCD screen light is off, only use the battery to boot.